

## HANSEN TECHNOLOGIES CORPORATION



STANDARD SEE-LEVEL®: H1100-R

### INTRODUCTION

Hansen SEE-LEVEL® liquid indicators provide simple indication of true liquid levels in industrial and commercial refrigeration systems. When liquid is present the distinctive reflex lens appears dark; when vapor is present, the lens is light. The long universal housing provides adequate length for ease of welding as well as insulation clearance for low temperature applications. The optional frost shield facilitates clear viewing of liquid level under frosting conditions.

### APPLICATION

SEE-LEVEL® liquid indicators are suitable for ammonia, R22, R134a, and also other approved refrigerants. Typical uses include: refrigerant receivers, level columns, accumulators, intercoolers, suction lines, oil lines, and liquid lines.

### MATERIAL SPECIFICATIONS

Housing: Steel, ASME SA36 (ASTM A36), traceable, zinc chromate plated  
Reflex Lens: Clear, Boro-silicate tempered glass (Optional clear lens: Soda lime glass)  
Retainer ring: Cold rolled steel (ASTM A108), zinc chromate plated  
Pressure Gasket: Neoprene  
Retainer Rotation Gasket: Red fiber  
Frost Shield: Lucite, 2" (51 mm) long  
Shield O-Ring: Buna-N  
Safe Working Pressure: 400 psig (27 bar standard)  
Operating Temperature: -60F to 240F (-50°C to 115°C)

### Specifications, Applications, Service Instructions & Parts

**SEE-LEVEL®  
REFRIGERANT  
LIQUID INDICATORS**

**ASME SA36  
Housing Material**



### ORDERING INFORMATION

CAT. NO.		DESCRIPTION
H1100-R		Standard SEE-LEVEL®
H1100-RN		With Frost Shield
H1100C-R		With Saddle Milled Housing
H1100C-RN		With Saddle Milled Housing and Frost Shield

Shipping weight: 2 lbs.

**TO ORDER:** Specify Catalog Number, and whether material certificate is required.

### ADVANTAGES

Hansen SEE-LEVEL® housings meet the material requirements of ASME for direct welding to vessels, receivers, level columns or liquid lines. Furthermore, each is marked for material traceability; certifications are available upon request. The SEE-LEVEL® has a large diameter reflex lens for easy viewing. Frost shield length is suitable for temperatures down to -60F (-50°C). Standard housing can be welded (fillet weld) into a 1.94"/2" diameter opening or 1½" socket weld fitting, or butt welded to a 1½" pipe (Schedule 80). The scarfed (saddle milled) housing is available for simplified welding over a 1.5" (38 mm) hole, onto 2½", 3", or 4" pipe, such as for level columns or liquid lines.

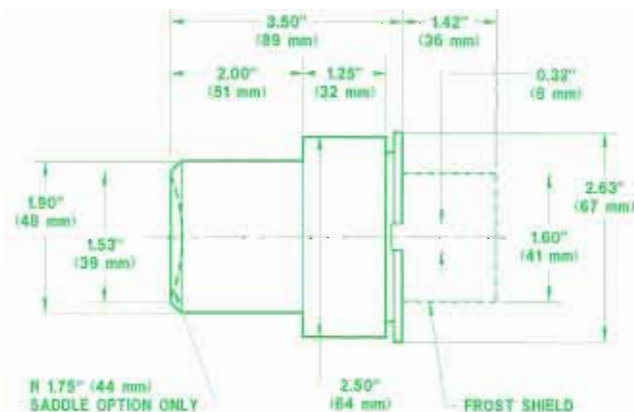
## INSTALLATION

Do not install lens or gaskets before welding. Locate the SEE-LEVEL® in an accessible area away from the movement of material and equipment. To prevent distortion of housing and protect threads from welding sparks and damage, leave retainer ring (less glass and gaskets) in housing during welding. Welds should be annealed as necessary in accordance with good practice. Painting of welds is recommended for corrosion protection.

After welding, remove retainer ring and then insert (in order) neoprene gasket, reflex lens, and fiber gasket into housing. Lubricate threads and screw retainer ring into housing and tighten to 30 ft/lbs (41 Nm) torque. Before putting into service, all pipe weld connections and the lens should be tested for leaks at pressure levels called for in appropriate codes. Test for leaks before inserting the optional frost shield.

To install frost shield, lightly coat the frost shield o-ring with refrigerant oil. Press frost shield into housing while holding a fine wire across the o-ring; this allows air to escape. Withdraw wire once frost shield is fully inserted into housing.

## INSTALLATION DIMENSIONS

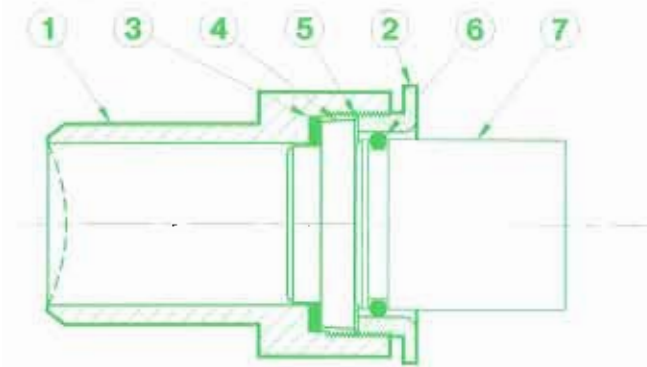


## CAUTION

Hansen SEE-LEVEL® liquid indicators are only for refrigeration systems. These instructions and related safety precautions must be read completely and understood before selecting, using or servicing these liquid indicators. Only knowledgeable, trained refrigeration mechanics should install or service these liquid indicators. Stated temperature and pressure limits should not be exceeded.

See also safety precautions in current List Price Bulletin and Safety Precautions sheet supplied with product. Escaping refrigerant might cause personal injury, particularly to the eyes and lungs.

## PARTS LIST



ITEM	DESCRIPTION	QTY.	PART NO.
1a	Standard Housing	1	77-0465
1b	Saddle Milled Housing	1	77-0475
2	Retainer Ring	1	77-0487
	<b>Reflex Lens Kit:</b>		<b>77-1002</b>
3	Neoprene Gasket	1	77-0504
4	Reflex Lens	1	77-0488
5	Fiber Gasket	1	77-0505
	<b>Frost Shield Kit:</b>		<b>77-1003</b>
6	O-Ring	1	77-0526
7	Frost Shield	1	77-0519

## WARRANTY

Hansen SEE-LEVEL® liquid indicators are guaranteed against defective materials or workmanship for one year F.O.B. factory. No consequential damages or field labor is included.

## TYPICAL SPECIFICATIONS

"Liquid indicators shall have steel housings made from code approved materials suitable for direct welding into ASME vessels, with glass reflex lenses, and frost shields suitable for temperatures down to -60F, and a safe working pressure of 400 psig. Liquid indicators shall be SEE-LEVEL® as manufactured by Hansen Technologies Corporation or approved equal."

## HANSEN TECHNOLOGIES CORPORATION

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Prior to August 1996, use area code (708)